

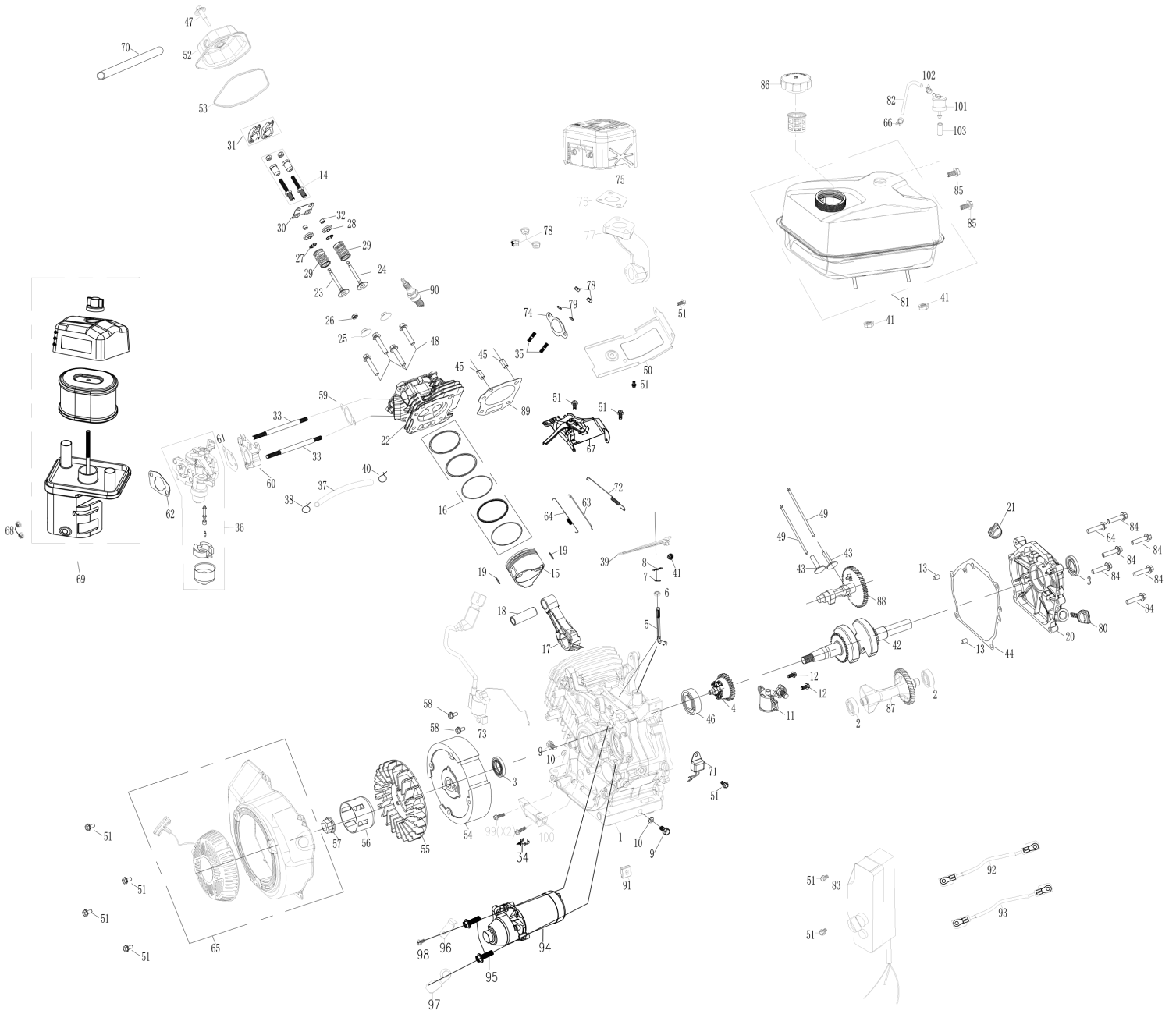
# DUCAR

## Engine parts manual

**Model : DUEDJ188F-D  
Engine**



Picture may not reflect the exact model



<b>No.</b>	<b>Part number</b>	<b>Description</b>	<b>Qty</b>
1	DUP260204	CRANKSHAFT	1
2	DUP93002	BALL BEARING	2
3	DUP93512	OIL SEAL	2
4	DUP264301	GOVERNOR ASSEMBLY	1
5	DUP263901	SHAFT,GOVERNOR ARM	1
6	DUP93514	ROCKER OIL SEAL	1
7	DUP96806	WASHER,GOVERNOR ARM SHAFT	1
8	DUP263902	PIN,LOCK	1
9	DUP91817	BOLT, DRAIN PLUG	2
10	DUP94004	WASHER,DRAIN PLUG	2
11	DUP265102	SWITCH ASSEMBLY,OIL LEVEL	1
12	DUP91329	BOLT M6X16	2
13	DUP240904	DOWEL PIN,CASECOVER	2
14	DUP91818	ADJUSTER ROCKER ARM	2
15	DUP261202	PISTON	1
16	DUP261602	PISTON RING SET	1
17	DUP261501	ROD ASSEMBLY, CONNECTING	1
18	DUP265503	PIN, PISTON	1
19	DUP261301	CLIP, PISTON	2
20	DUP260101	COVER ASSEMBLY, CRANKCASE	1
21	DUP261401-276	OIL PLUG	1
22	DUP261008	CYLINDER HEAD	1
23	DUP261702	VALVE,IN	1
24	DUP265903	VALVE EXHAUST	1
25	DUP261807	RETURNER,INTAKE VALVE	2
26	DUP93513	VALVE OIL SEAL	1
27	DUP260802	LOCKINMG FLAPS	4
28	DUP261805	SEAT, VALVE SPRING,EX	2
29	DUP266002	VALVE SPRINGS	2
30	DUP262201	PLATE,PUSH ROD GUIDE	1
31	DUP262101	ROCKER ASSY	2
32	DUP261806	ROTATOR	2
33	DUP91013	BOLT, STUD	2
34	DUP260801	CLIP	1
35	DUP91049	BOLT, STUD	2
36	DUP262802	CARBURETOR COMPONENTS	1
37	DUP96958	FUEL LINE	1
38	DUP94404	CLIP,FUEL LINE	1
39	DUP264001	GOVERNOR ARM	1
40	DUP94403	CLIP,FUEL LINE	1
41	DUP90016	NUT	2
42	DUP260362	THE CRANKSHAFT	1
43	DUP266101	LIFTER,VALVE	2
44	DUP96072	PACKING,CASECOVER	1
45	DUP260901	PIN, DOWEL	2

<b>No.</b>	<b>Part number</b>	<b>Description</b>	<b>Qty</b>
46	DUP93015	BALL BEARING	1
47	DUP91819	LOCK BOLT	1
48	DUP92353	BOLT M10×1.25×87	4
49	DUP261901	ROD,PUSH	2
50	DUP260501	SHROUD	1
51	DUP91325	BOLT M6X12	11
52	DUP261104	COVER COMP,CYLINDER HEAD	1
53	DUP96075	PACKING,HEADCOVER	1
54	DUP260402	FLYWHEEL ASSEMBLY	1
55	DUP264601	FAN,RECOIL STARTER	1
56	DUP264501	PULLEY,STARTER	1
57	DUP90004	NUT M14	1
58	DUP91331	BOLT M6X25	2
59	DUP96078	PACKING,INTAKE	1
60	DUP262301	INSULATOR,CARBURETOR	1
61	DUP96081	PACKING,CARBURETOR	1
62	DUP94227	SPACER,CARBURETOR	1
63	DUP262701	ROD,GOVERNOR	1
64	DUP264201	SPRING,THROTTLE RETURN	1
65	DUP264724-175	RECOIL STARTER ASSEMBLY	1
66	DUP94408	FUEL PIPE CLAMP RING	1
67	DUP264401	SHROUD ASSY,UPPER	1
68	DUP90018	NUT M8	2
69	DUP262917	AIR CLEANER ASSEMBLY	1
70	DUP95605	TUBE,BREATHER	1
71	DUP245104	AMPLIFIER	1
72	DUP264101	SPRING,GOVERNOR	1
73	DUP97519	IGNITION COMPONENTS	1
74	DUP96084	PACKING,EXHAUST	1
75	DUP263713	MUFFLER	1
76	DUP96001	MUFFLER PIPE GASKET	1
77	DUP95215	MUFFLER PIPE	1
78	DUP90011	NUT M8	5
79	DUP94206	SPRING WASHER Ø8	2
80	DUP265602-276	DIPSTICK	1
81	DUP260068-175	FUEL TANK ASSEMBLY	1
82	DUP95308	FUEL TANK AND AIR FILTER CONNECTION PIPE	1
83	DUP265023-175	CONTROL BOX ASSEMBLY	1
84	DUP91349	BOLT M8X40	7
85	DUP91346	BOLT M8X25	2
86	DUP519201	FUEL TANK CAP COMPONENT	1
87	DUP260344	BALANCING SHAFT	1
88	DUP262015	CAMSHAFT ASSEMBLY	1
89	DUP96074	GASKET,CYLINDER HEAD	1
90	DUP97109	SPARK PULG	1

<b>No.</b>	<b>Part number</b>	<b>Description</b>	<b>Qty</b>
91	DUP269901	RUBBER STARTER ASSY	1
92	DUP512019	NEGATIVE LEAD	1
93	DUP512009	POSITIVE LEAD	1
94	DUP97406	STARTING MOTOR ASSEMBLY	1
95	DUP91348	BOLT M8X35	2
96	DUP249901	CLAMPER CORD	1
97	DUP269902	CLAMPER CORD	1
98	DUP91340	BOLT M6X8	1
99	DUP91333	BOLT M6X28	2
100	DUP97210	CHARGE COIL	1
101	DUP245405	CHECK VALVE ASSEMBLY	1
102	DUP503034	FUEL PIPE CLAMP RING	1
103	DUP95903	BUMPER, BREATHER PIPE	1