

DUCAR

Equipment parts manual

Model : DUESGR1500-FLEX
Stump grinder



Picture may not reflect the exact model

No.	Part number	Description	Qty
1	DUPSGR1500FLEX-01	Base	1
2	DUPSGR1500FLEX-02	Bearing 6207-2RS	1
3	DUPSGR1500FLEX-03	Flange	2
4	DUPSGR1500-21L	Left wheel	1
4	DUPSGR1500-21R	Right wheel	1
5	DUPSGR1500FLEX-05	Hexagon bolt M8x20	10
6	DUPSGR1500FLEX-06	Hex Lock nut M8	27
7	DUPSGR1500FLEX-07	Flat Washer 8	29
8	DUPSGR1500FLEX-08	Hex Lock Nut M14	2
9	DUPSGR1500FLEX-09	Flat Washer 14	2
10	DUPSGR1500FLEX-10	Brake connecting lever	1
11	DUPSGR1500FLEX-11	Brake Lever L	1
12	DUPSGR1500FLEX-12	Brake Lever R	1
13	DUPSGR1500FLEX-13	Tension Spring	2
14	DUPSGR1500FLEX-14	Hex Screw M10X30	6
15	DUPSGR1500FLEX-15	Flat Washer 10	6
16	DUPSGR1500FLEX-16	Spring Washer 10	6
17	DUPSGR1500FLEX-17	Hex Nut M10	6
18	DUPSGR1500FLEX-18	Split Pin 5x25	3
19	DUPSGR1500FLEX-19	Hex Lock nut M8	4
20	DUPSGR1500FLEX-20	Frame	1
21	DUPSGR1500FLEX-21	Hex Bolt M6x16	2
22	DUPSGR1500FLEX-22	Rubber baffle R	1
23	DUPSGR1500FLEX-23	Rubber baffle L	1
24	DUPSGR1500FLEX-24	Rear Rubber Baffle	1
25	DUPSGR1500FLEX-25	Press plate I	1
26	DUPSGR1500FLEX-26	Press plate II	1
27	DUPSGR1500FLEX-27	Press plate III	1
28	DUPSGR1500FLEX-28	Press plate IV	1
29	DUPSGR1500FLEX-29	Rear left rubber baffle	1
30	DUPSGR1500FLEX-30	Lock Spin	1
31	DUPSGR1500FLEX-31	Spring	1
32	DUPSGR1500FLEX-32	Puller handle	1
33	DUPSGR1500FLEX-33	Hex Bolt M8x20	14
34	DUPSGR1500FLEX-34	Hex Bolt M8x25	5
35	DUPSGR1500FLEX-35	Hex Bolt M12x35	2
36	DUPSGR1500FLEX-36	Hex Bolt M16x45	14
37	DUPSGR1500FLEX-37	Flat Washer 12	16
38	DUPSGR1500FLEX-38	Hex Bolt M12x45	8
39	DUPSGR1500FLEX-39	Spring Washer 8	4
40	DUPSGR1500FLEX-40	Hex Bolt M10x60	1
41	DUPSGR1500FLEX-41	Hex Nut M10	1
42	DUPSGR1500FLEX-42	Flat Washer 14	1
43	DUPSGR1500FLEX-43	Push lever	1
44	DUPSGR1500FLEX-44	Emergency stop lever	1

No.	Part number	Description	Qty
45	DUPSGR1500FLEX-45	Spring pad	2
46	DUPSGR1500FLEX-46	torsional spring	1
47	DUPSGR1500FLEX-47	Manual holder	1
48	DUPSGR1500FLEX-48	Fixed plate R	1
49	DUPSGR1500FLEX-49	Fixed plate L	1
50	DUPSGR1500FLEX-50	Connecting lever	1
51	DUPSGR1500FLEX-51	Brake handle	1
52	DUPSGR1500FLEX-52	End cap	1
53	DUPSGR1500FLEX-53	Brake Adjusting lever	1
54	DUPSGR1500FLEX-54	braker sleeve	1
55	DUPSGR1500FLEX-55	braker Pin	1
56	DUPSGR1500FLEX-56	Hex Bolt M8x45	6
57	DUPSGR1500FLEX-57	Spring circlip	1
58	DUPSGR1500FLEX-58	Hex Bolt M6x10	1
59	DUPSGR1500FLEX-59	Brake cable	1
60	DUPSGR1500FLEX-60	Limited Switch	1
61	DUPSGR1500FLEX-61	Locked handle	1
62	DUPSGR1500FLEX-62	Throttle	1
63	DUPSGR1500FLEX-63	Rotary control handle	1
64	DUPSGR1500FLEX-64	Locked Cable	1
65	DUPSGR1500FLEX-65	Base plate	1
66	DUPSGR1500FLEX-66	Lock Nut M8	3
67	DUPSGR1500FLEX-67	Hex Bolt M5x12	4
68	DUPSGR1500FLEX-68	Hex Bolt M8x65	2
69	DUPSGR1500FLEX-69	Hex Bolt M16x360	1
70	DUPSGR1500FLEX-70	Hex Bolt M6x40	2
71	DUPSGR1500FLEX-71	Flat wahser 6	2
72	DUPSGR1500FLEX-72	Spring washer 6	2
73	DUPSGR1500FLEX-73	Hex lock nut M6	2
74	DUPSGR1500FLEX-74	cable bracket	1
75	DUPSGR1500FLEX-75	Rubber pad	1
76	DUPSGR1500FLEX-76	cutter wheel	1
77	DUPSGR1500FLEX-77	Front belt pulley	1
78	DUPSGR1500FLEX-78	Flat key 20*8*7	1
79	DUPSGR1500FLEX-79	End circlip	3
80	DUPSGR1500FLEX-80	Left sleeve	1
81	DUPSGR1500FLEX-81	Bearing UCP205	2
82	DUPSGR1500FLEX-82	90N knife base-bend	4
83	DUPSGR1500FLEX-83	91N knife base-straight	4
84	DUPSGR1500FLEX-84	M16X45 hex bolt	8
85	DUPSGR1500FLEX-85	knife teeth	8
86	DUPSGR1500FLEX-86	Wheel cutter shield	1
87	DUPSGR1500FLEX-87	Tow bar	1
88	DUPSGR1500FLEX-88	safety Chain	1
89	DUPSGR1500FLEX-89	Pin 12x80	1

No.	Part number	Description	Qty
90	DUPSGR1500FLEX-90	tube plug 60x40	1
91	DUPSGR1500FLEX-91	Hex Bolt M12x80	2
92	DUPSGR1500FLEX-92	Flat wahser 12	2
93	DUPSGR1500FLEX-93	Hex lock nut M12	2
94	DUPSGR1500FLEX-94	Hex Bolt M10x70	1
95	DUPSGR1500FLEX-95	Flat wahser 10	6
96	DUPSGR1500FLEX-96	Hex lock nut M10	5
97	DUPSGR1500FLEX-97	Hex Bolt M10x25	4
98	DUPSGR1500FLEX-98	Coupler	1
99	DUPSGR1500FLEX-99	Engine	1
100	DUPSGR1500FLEX-100	Clutch	1
101	DUPSGR1500FLEX-101	Flat key	1
102	DUPSGR1500FLEX-102	Hex Bolt M8x50	1
103	DUPSGR1500FLEX-103	Bolt M10x50	4
104	DUPSGR1500FLEX-104	Flat wahser 10	4
105	DUPSGR1500FLEX-105	Spring washer 10	4
106	DUPSGR1500FLEX-106	Hex lock nut M10	4
107	DUPSGR1500FLEX-107	Gasket	1
108	DUPSGR1500FLEX-108	Belt 17x1346Li	2
109	DUPSGR1500FLEX-109	Hex lock nut M20	1
110	DUPSGR1500FLEX-110	Bearing base	1
111	DUPSGR1500FLEX-111	Bearing	1
112	DUPSGR1500FLEX-112	Tailing Plate	1
113	DUPSGR1500FLEX-113	Tube	1
114	DUPSGR1500FLEX-114	Belt Inner plate	1
115	DUPSGR1500FLEX-115	Belt Cover	1
116	DUPSGR1500FLEX-116	10inch wheel	1
117	DUPSGR1500FLEX-117	Hex Bolt M5x820	1
118	DUPSGR1500FLEX-118	Flat wahser 16	2
119	DUPSGR1500FLEX-119	Hex Bolt M8x16	4
120	DUPSGR1500FLEX-120	Flat wahser 8	11
121	DUPSGR1500FLEX-121	Hex lock nut M6	2