

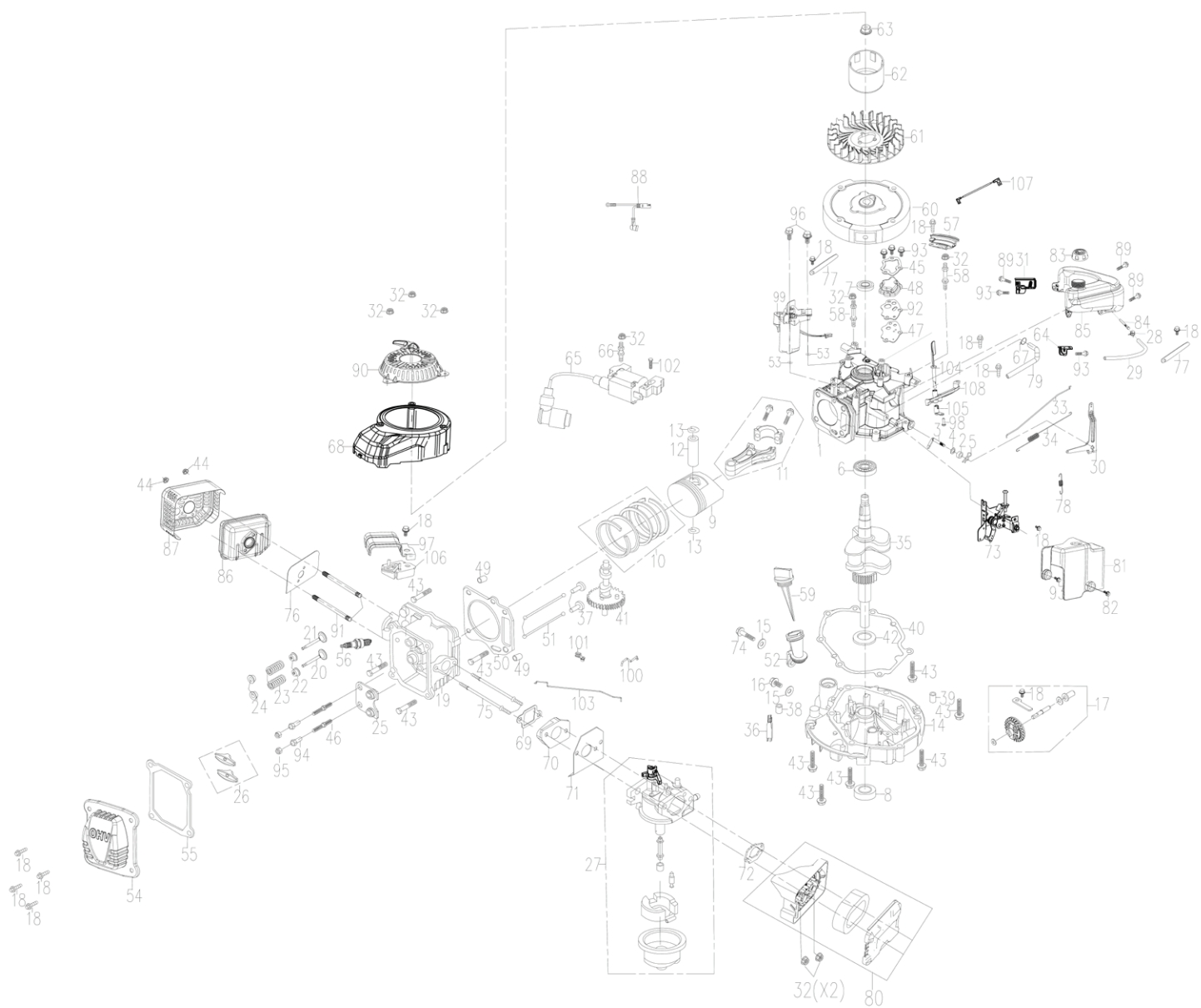
DUCAR

Engine parts manual

Model : DUELT24
Lawn tractor



Picture may not reflect the exact model



No.	Part number	Description	Qty
1	DUP300223	CRANKCASE	1
2	DUP93520	SEAL,GOVERNOR ARM SHAFT	1
3	DUP293901	SHAFT,GOVERNOR ARM	1
4	DUP96808	WASHER,GOVERNOR ARM SHAFT	1
5	DUP243902	PIN,LOCK	1
6	DUP93009	BALL BEARING	1
7	DUP93517	OIL SEAL	1
8	DUP93521	OIL SEAL	1
9	DUP371201	PISTON	1
10	DUP371601	SCRAPER RING SET ,PISTON	1
11	DUP371501	ROD ASSEMBLY, CONNECTING	1
12	DUP315502	PIN, PISTON	1
13	DUP291301	CLIP, PISTON	2
14	DUP300123	COVER ASSEMBLY, CRANKCASE	1
15	DUP94007	WASHER,DRAIN PLUG	2
16	DUP91816	BOLT/DRAIN PLUG M10×1.25×15	1
17	DUP314301	GOVERNOR ASSEMBLY	1
18	DUP91325	BOLT M6X12	12
19	DUP371001	CYLINDER HEAD	1
20	DUP301701	VALVE,IN	1
21	DUP305901	VALVE EXHAUST	1
22	DUP291801	RETURNER,INTAKE VALVE	2
23	DUP316001	SPRING,VALVE	2
24	DUP241801	SEAT, VALVE SPRING,IN	2
25	DUP372201	PLATE,PUSH ROD GUIDE	1
26	DUP312101	ROCKER ASSY	2
27	DUP372801	CARBURETOR ASSEMBLY	1
28	DUP96773	FUEL LINE	1
29	DUP503034	CLIP,FUEL LINE φ9.5*0.8	1
30	DUP314001	GOVERNOR ARM	1
31	DUP373506	FUEL TANK PLATE	1
32	DUP90035	NUT M6	5
33	DUP302701	ROD,GOVERNOR	1
34	DUP304201	SPRING,THROTTLE RETURN	1
35	DUP370003	CRANKSHAFT ASSEMBLY	1
36	DUP300601	PIPE, OIL DEFENSE	1
37	DUP316101	LIFTER,VALVE	2
38	DUP240903	DOWEL PIN,CASECOVER	1
39	DUP240901	DOWEL PIN,CASECOVER	3
40	DUP96112	PACKING,CASECOVER	1
41	DUP372002	CAMSHAFT ASSEMBLY	1

No.	Part number	Description	Qty
42	DUP94225	WASHER,CRANKSHAFT	1
43	DUP91352	BOLT M8X50	10
44	DUP90038	NUT M6	2
45	DUP96269	GASKET,BREATHER CHAMBER	1
46	DUP91829	ADJUSTER ROCKER ARM	2
47	DUP309926	BREATHING VALVE SPRING PLATE	1
48	DUP300606	CAP,BREATHER CHAMBER	1
49	DUP240905	PIN/DOWEL	2
50	DUP96163	GASKET,CYLINDER HEAD	1
51	DUP371901	ROD,PUSH	2
52	DUP295608	EXTENSION, OIL FILLER	1
53	DUP94285	FLAT WASHER	2
54	DUP291103	COVER COMP,CYLINDER HEAD	1
55	DUP96103	PACKING,HEADCOVER	1
56	DUP97132	SPARK PULG	1
57	DUP300503	WIND DEFLECTOR B	1
58	DUP91031	BOLT STUD,RECOIL STARTER	2
59	DUP295621-053	DIPSTICK	1
60	DUP300407	FLYWHEEL ASSEMBLY	1
61	DUP304601	FAN,RECOIL STARTER	1
62	DUP314502	PULLEY,STARTER	1
63	DUP90003	NUT M14	1
64	DUP373505	FUEL TANK PLATE	1
65	DUP97528	IGNITION COIL ASSY	1
66	DUP91033	BOLT STUD,IGNITION COIL	1
67	DUP94470	CLIP,FUEL LINE Ø11.5	1
68	DUP376302	HOOD,FAN	1
69	DUP96115	PACKING,INTAKE	1
70	DUP302301	INSULATOR,CARBURETOR	1
71	DUP96116	PACKING,CARBURETOR	1
72	DUP96130	GASKET,AIR CLEANER	1
73	DUP294410	SHROUD ASSY,UPPER	1
74	DUP91345	BOLT M8X20	1
75	DUP91074	BOLT, STUD	2
76	DUP96168	PACKING,EXHAUST	1
77	DUP599601	CLIP,WIRE HARNESS	2
78	DUP294108	SPRING,GOVERNOR	1
79	DUP95621	TUBE,BREATHER	1
80	DUP292915	AIR CLEANER ASSEMBLY	1
81	DUP300004	SPEED CONTROLLER GRASS GUARD	1
82	DUP91323	BOLT M5*16	1

No.	Part number	Description	Qty
83	DUP293607	FUEL TANK CAP COMP	1
84	DUP299904	FILTER	1
85	DUP370005	FUEL TANK ASSEMBLY	1
86	DUP373701	MUFFLER COMP	1
87	DUP372501	SHIELD,OUT MUFFLER	1
88	DUP370004	BATTERY WIRING UNIT	1
89	DUP91330	BOLT M6X20	3
90	DUP294816-053	REWIND STARTER ASSY	1
91	DUP91029	BOLT, STUD	2
92	DUP96270	GASKET,BREATHER CHAMBER	1
93	DUP91329	BOLT M6*16	6
94	DUP90036	NUT	2
95	DUP90037	NUT	2
96	DUP91335	BOLT M6X35	2
97	DUP300005	TEMPERATURE CONTROL SWITCH GRASS GUARD	1
98	DUP92014	SCREW ST4.2*13	1
99	DUP97483	STARTING MOTOR ASSEMBLY	1
100	DUP309920	TIE ROD	1
101	DUP329919	LOCK CLAMP	1
102	DUP91384	BOLT M6*30	1
103	DUP376201	ROD,CKOKE	1
104	DUP309911	LEAF BLADE	1
105	DUP309913	THE ROTOR	1
106	DUP309919	TEMPERATURE CONTROL SWITCH	1
107	DUP466403	FLAMEOUT WIRE	1
108	DUP290509	SHROUD	1