

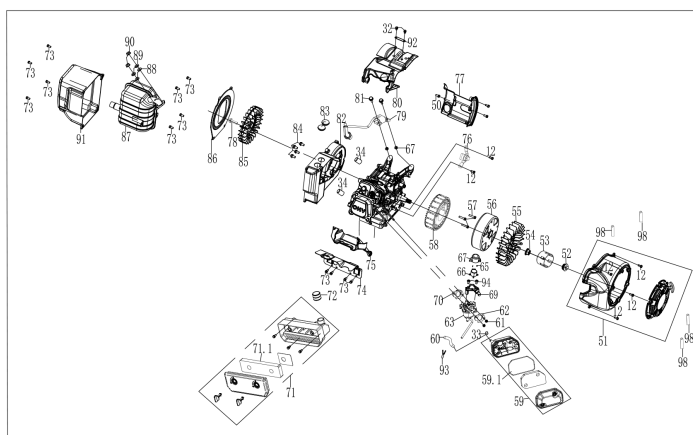
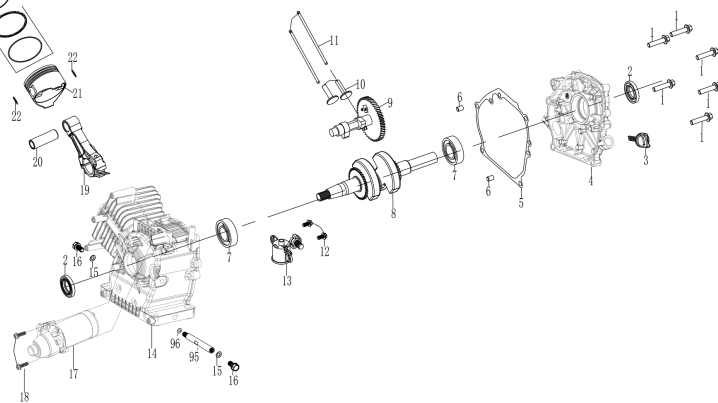
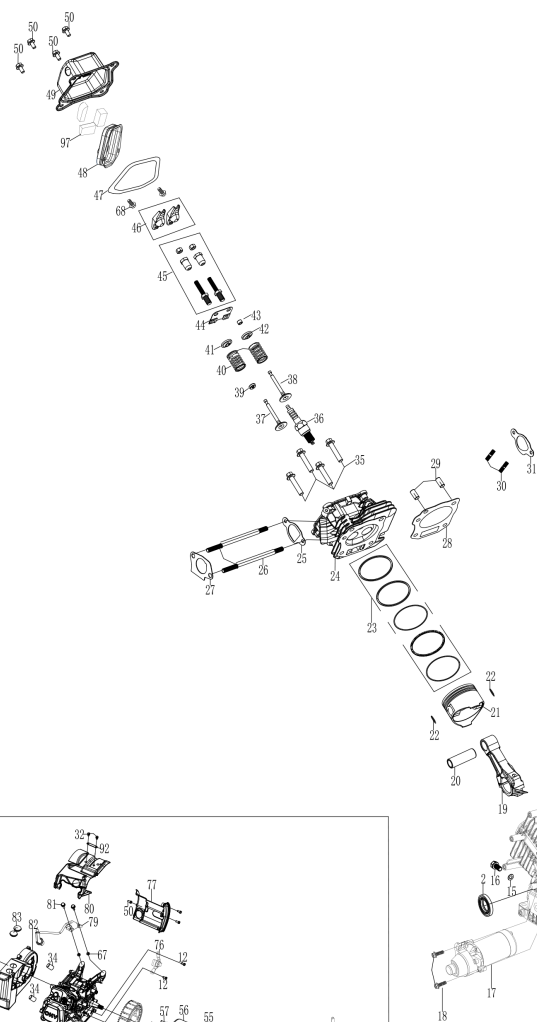
DUCAR

Engine parts manual

Model : DUED4000i
4000W inverter generator



Picture may not reflect the exact model



No.	Code	Description	Qty
1	DUP91347	BOLT M8X30	6
2	DUP93507	OIL SEAL	2
3	DUP245601-313	DIPSTICK	1
4	DUP330101	COVER ASSEMBLY, CRANKCASE	1
5	DUP96293	PACKING,CASECOVER	1
6	DUP240904	DOWEL PIN,CASECOVER	2
7	DUP93010	BALL BEARING	2
8	DUP240364	CRANKSHAFT ASSEMBLY	1
9	DUP332003	CAMSHAFT ASSEMBLY	1
10	DUP246103	LIFTER,VALVE	2
11	DUP241901	ROD,PUSH	2
12	DUP91329	BOLT M6X16	8
13	DUP245113	SWITCH ASSEMBLY,OIL LEVEL	1
14	DUP330208	CRANKCASE	1
15	DUP94007	WASHER,DRAIN PLUG	2
16	DUP91816	BOLT, DRAIN PLUG	2
17	DUP97431	STARTING MOTOR ASSEMBLY	1
18	DUP91334	BOLT M6X30	2
19	DUP331500	ROD ASSEMBLY., CONNECTING	1
20	DUP245503	PIN, PISTON	1
21	DUP241211	PISTON	1
22	DUP241301	CLIP, PISTON	2
23	DUP241607	SCRAPER RING SET ,PISTON	1
24	DUP241021	CYLINDER HEAD	1
25	DUP96182	PACKING,INTAKE	1
26	DUP91029	BOLT, STUD	2
27	DUP96051	PACKING,CARBURETOR	1
28	DUP96058	GASKET,CYLINDER HEAD	1
29	DUP240905	PIN, DOWEL	2
30	DUP91007	BOLT, STUD	2
31	DUP96055	PACKING,EXHAUST	1
32	DUP91342	BOLT M8X12	2
33	DUP249919	CAP,CENTRIFUGAL COVER	1
34	DUP350901	DOWEL PIN,CASECOVER	2
35	DUP91359	BOLT M8X60	4
36	DUP97109	SPARK PULG	1
37	DUP241704	VALVE,IN	1
38	DUP245904	VALVE EXHAUST	1
39	DUP241806	RETURNER,INTAKE VALVE	1
40	DUP246001	SPRING,VALVE	2
41	DUP241801	SEAT, VALVE SPRING,IN	1

42	DUP241802	SEAT, VALVE SPRING, EX	1
43	DUP241804	ROTATOR	1
44	DUP242202	PLATE, PUSH ROD GUIDE	1
45	DUP91818	Adjuster Rocker Arm	2
46	DUP242101	ARM, ROCKER	2
47	DUP96200	PACKING, HEADCOVER	1
48	DUP241115	COVER COMP, CYLINDER HEAD	1
49	DUP241116	COVER COMP, CYLINDER HEAD	1
50	DUP91325	BOLT M6X12	7
51	DUP330501	RECOIL STARTER W/FAN HOUSING ASSY	1
52	DUP91864	BOLT	1
53	DUP334501	CUP, FLYWHEEL	1
54	DUP90003	NUT M14	1
55	DUP334601	FAN, FLYWHEEL	1
56	DUP500191	ROTOR	1
57	DUP91316	BOLT M6X55	3
58	DUP503725	STATOR	1
59	DUP337001	CARBURETOR ASSEMBLY	1
59,1	DUP5697	Foam filter	1
60	DUP95602	TUBE, BREATHER	1
61	DUP90016	NUT M6	4
62	DUP94229	Air filter gasket	1
63	DUP332808	CARBURETOR ASSEMBLY	1
64	DUP339905	STEPPER MOTOR BRACKET	1
65	DUP92217	BOLT M4*8	2
66	DUPDJ168F-33142-A	"STEPPER MOTOR"	1
67	DUP249916	SHIELDING	1
68	DUP91322	BOLT M5*12	2
69	DUP249915	STEP MOTOR SEAT	1
70	DUP332301	INSULATOR, CARBURETOR	1
71	DUP332901	AIR CLEANER ASSEMBLY	1
71,1	DUP5691	ELEMENT, AIR CLEANER	1
72	DUP95918	TUBE, FUEL TANK TO CARBON	1
73	DUP91330	BOLT M6X20	12
74	DUP249917	BRACKET, AIR CLEANER	1
75	DUP240511	SHROUD, UPPER	1
76	DUP503697	THE TRIGGER	1
77	DUP330503	SHROUD, RIGHT	1
78	DUP91419	BOLT M8*1*25	1
79	DUP249946	IGNITION COIL	1
80	DUP330502	SHROUD, ABOVE	1
81	DUP91333	BOLT M6X30	2

82	DUP244306	Centrifugal fan housing.	1
83	DUP244304	CAP,CENTRIFUGAL COVER	2
84	DUP91343	BOLT M8X16	4
85	DUP244606	FAN	1
86	DUP334302	ISOLATOR	1
87	DUP243740	MUFFLER COMP ASSY	1
88	DUP94216	FLAT WASHER	2
89	DUP94206	SPRING WASHER	2
90	DUP90011	NUT M8	2
91	DUP500057	SHIELD, MUFFLER	1
92	DUP249914	CLAMP, CABLE CLAMP	1
93	DUP94407	FUEL PIPE CLAMP	1
94	DUP92007	CROSS SCREW M4X8	2
95	DUP91831	OIL DRAIN SCREW PIPE	1
96	DUP94035	DRAIN BOLT GASKET	1
97	DUP339915	POLYURETHANE SCREEN	3
98	DUP599601	METAL CLAMP	4